

- 1 What is claimed is:
- 2 1. A method of forming a circuit board, comprising the steps of:
- 3 a. supplying a non-conducting substrate having a top surface and a
- 4 bottom surface;
- 5 b. forming a plurality of conductive pathways between said top surface
- 6 and said bottom surface;
- 7 c. forming a first circuit pattern on said top surface; and
- 8 d. forming a second circuit pattern on said bottom surface.
- 9 2. The method of claim 1, further comprising the step of printing one or
- 10 more circuit devices on said first circuit pattern and on said second circuit pattern.
- 11 3. The method of claim 2, wherein said circuit devices are selected from
- 12 the group consisting of capacitors, inductors, resistors, transformers, and mixtures
- 13 thereof.
- 14 4. The method of claim 3, wherein said first circuit pattern comprises a
- 15 solderable component and a non-solder component, and further comprising the step of
- 16 printing a solder mask on said non-solder component of said first circuit pattern and
- 17 on said circuit devices printed on said first circuit pattern.
- 18 5. The method of claim 4, wherein said second circuit pattern comprises a
- 19 solderable component and a non-solder component, and further comprising the step of
- 20 printing a solder mask on said non-solder component of said second circuit pattern
- 21 and on said circuit devices printed on said second circuit pattern.
- 22 6. The method of claim 1, wherein said top surface comprises a first
- 23 conductor and said bottom surface comprises a second conductor, and wherein step b
- 24 further comprises the steps of:
- 25 printing an etch resist mask over a portion of said first conductor to form a
- 26 plurality of first exposed areas;
- 27 printing an etch resist mask over a portion of said second conductor to form a
- 28 plurality of second exposed areas, wherein each of said plurality of first exposed areas
- 29 is disposed above one of said plurality of second exposed areas;
- 30 removing said first conductor from each of said plurality of first exposed areas
- 31 to form a plurality of first void areas on said top surface;

1 removing said second conductor from each of said plurality of second exposed  
2 areas to form a plurality of second void areas on said bottom surface;  
3 forming a plurality of vias by connecting one of said plurality of first void  
4 areas with one of said plurality of second void areas;  
5 plating said plurality of vias to form said plurality of conductive pathways  
6 between said top surface and said bottom surface.

7 7. The method of claim 6, wherein the printing steps further comprise use  
8 of printing techniques selected from the group consisting of electro-photographic  
9 printing, ink jet printing, relief press printing using either direct or off-set mode,  
10 lithographic press printing using either direct or off-set mode, and screen image  
11 transfer

12 8. The method of claim 7, wherein step c further comprises:  
13 printing a plating resist mask on said top surface to define said first circuit  
14 pattern;  
15 plating said top surface increase the thickness of said first circuit pattern;  
16 removing said plating mask; and  
17 removing any exposed first conductor.

18 9. The method of claim 8, wherein the printing step further comprise use  
19 of printing techniques selected from the group consisting of electro-photographic  
20 printing, ink jet printing, relief press printing using either direct or off-set mode, and  
21 lithographic press printing using either direct or off-set mode.

22 10. The method of step 9, wherein step d further comprises:  
23 printing a plating resist mask on said bottom surface to define said second  
24 circuit pattern;  
25 plating said bottom surface to increase the thickness of said second circuit  
26 pattern;  
27 removing said plating mask; and  
28 removing any exposed second conductor.

29 11. The method of step 10, wherein the printing step further comprise use  
30 of printing techniques selected from the group consisting of electro-photographic

1 printing, ink jet printing, relief press printing using either direct or off-set mode, and  
2 lithographic press printing using either direct or off-set mode.

3 12. A method of forming a multilayer circuit board, comprising the steps  
4 of:

5 a. supplying a first substrate having a first top surface and a first bottom  
6 surface;

7 b. forming a plurality of electrically conductive pathways between said  
8 first top surface and said first bottom surface;

9 c. forming a first circuit pattern on said first top surface;

10 d. forming a second circuit pattern on said first bottom surface;

11 e. supplying a second substrate having a second top surface and a second  
12 bottom surface;

13 f. forming a plurality of electrically conductive pathways between said  
14 second top surface and said second bottom surface;

15 g. forming a third circuit pattern on said second top surface;

16 h. forming a fourth circuit pattern on said second bottom surface;

17 i. supplying a first insulating layer having a first side and a second side;

18 j. joining said first side of said first insulating layer to said first bottom  
19 surface, and joining said second side of said first insulating layer to said second top

20 surface, such that said first insulating layer electrically insulates said second circuit  
21 pattern from said third circuit pattern;

22 k. forming a plurality of electrically conductive pathways between said  
23 first circuit pattern, said second circuit pattern, said third circuit pattern, and said  
24 fourth circuit pattern.

25 13. The method of claim 12, further comprising the step of printing one or  
26 more circuit devices on said first circuit pattern, on said second circuit pattern, on said  
27 third circuit pattern, and on said fourth circuit pattern.

28 14. The method of claim 13, wherein said circuit devices are selected from  
29 the group consisting of capacitors, inductors, resistors, transformers, and mixtures  
30 thereof.

1           15.     The method of claim 12, wherein said first top surface comprises a first  
2 conductor and said first bottom surface comprises a second conductor, and wherein  
3 step b further comprises the steps of:

4                 printing an etch resist mask over a portion of said first conductor to form a  
5 plurality of first exposed areas;

6                 printing an etch resist mask over a portion of said second conductor to form a  
7 plurality of second exposed areas, wherein each of said plurality of first exposed areas  
8 on said top surface is disposed above one of said plurality of second exposed areas on  
9 said bottom surface;

10                removing said first conductor from each of said first exposed areas to form a  
11 plurality of first void areas on said top surface;

12                removing said second conductor from each of said plurality of second exposed  
13 areas to form a plurality of second void areas on said bottom surface;

14                forming a plurality of vias by connecting one of said plurality of first void  
15 areas with one of said plurality of second void areas;

16                plating said plurality of vias to form said plurality of conductive pathways  
17 between said first top surface and said first bottom surface.

18           16.     The method of claim 15, wherein step c further comprises:

19                 printing a plating resist mask on said first top surface to define said first circuit  
20 pattern;

21                 plating said first top surface to increase the thickness of said first circuit  
22 pattern;

23                 removing said plating mask; and

24                 removing any exposed first conductor.

25           17.     The method of claim 16, wherein the printing step further comprise use  
26 of printing techniques selected from the group consisting of electro-photographic  
27 printing, ink jet printing, relief press printing using either direct or off-set mode, and  
28 lithographic press printing using either direct or off-set mode.

29           18.     The method of step 17, wherein step d further comprises:

30                 printing a plating resist mask on said first bottom surface to define said second  
31 circuit pattern;

1 plating said bottom surface to increase the thickness of said second circuit  
2 pattern;

3 removing said plating mask; and  
4 removing any exposed second conductor.

5 19. The method of step 18, wherein the printing step further comprise use  
6 of printing techniques selected from the group consisting of electro-photographic  
7 printing, ink jet printing, relief press printing using either direct or off-set mode,  
8 lithographic press printing using either direct or off-set mode, and screen image  
9 transfer.

10 20. The method of claim 12, wherein said second top surface comprises a  
11 first conductor and said second bottom surface comprises a second conductor, and  
12 wherein step f further comprises the steps of:

13 printing an etch resist mask over a portion of said first conductor to form a  
14 plurality of first exposed areas;

15 printing an etch resist mask over a portion of said second conductor to form a  
16 plurality of second exposed areas, wherein each of said plurality of first exposed areas  
17 on said top surface is disposed above one of said plurality of second exposed areas on  
18 said bottom surface;

19 removing said first conductor from each of said first exposed areas to form a  
20 plurality of first void areas on said top surface;

21 removing said second conductor from each of said plurality of second exposed  
22 areas to form a plurality of second void areas on said bottom surface;

23 forming a plurality of vias by connecting one of said plurality of first void  
24 areas with one of said plurality of second void areas;

25 plating said plurality of vias to form said plurality of conductive pathways  
26 between said second top surface and said second bottom surface.

27 21. The method of claim 20, wherein step g further comprises:

28 printing a plating resist mask on said second top surface to define said third  
29 circuit pattern;

30 plating said second top surface to increase the thickness of said third circuit  
31 pattern;

1 removing said plating mask; and  
2 removing any exposed first conductor.

3 22. The method of claim 21, wherein the printing step further comprise use  
4 of printing techniques selected from the group consisting of electro-photographic  
5 printing, ink jet printing, relief press printing using either direct or off-set mode, and  
6 lithographic press printing using either direct or off-set mode.

7 23. The method of step 22, wherein step h further comprises:  
8 printing a plating resist mask on said second bottom surface to define said  
9 fourth circuit pattern;

10 plating said second bottom surface to increase the thickness of said fourth  
11 circuit pattern;

12 removing said plating mask; and  
13 removing any exposed second conductor.

14 24. The method of step 23, wherein the printing step further comprises use  
15 of printing techniques selected from the group consisting of electro-photographic  
16 printing, ink jet printing, relief press printing using either direct or off-set mode, and  
17 lithographic press printing using either direct or off-set mode.

18 25. The method of claim 12, further comprising the steps of:

19 l. supplying a third substrate having a third top surface and a third  
20 bottom surface;

21 m. forming a plurality of electrically conductive pathways between said  
22 third top surface and said third bottom surface;

23 n. forming a fifth circuit pattern on said third top surface;

24 o. forming a sixth circuit pattern on said third bottom surface;

25 p. supplying a second insulating layer having a first side and a second  
26 side;

27 q. joining said first side of said second insulating layer to said second  
28 bottom surface, and joining said second side of said second insulating layer to said  
29 third top surface, such that said second insulating layer electrically insulates said  
30 fourth circuit pattern from said fifth circuit pattern; and

1           r.       forming a plurality of electrically conductive pathways between said  
2 first circuit pattern, said second circuit pattern, said third circuit pattern, said fourth  
3 circuit pattern, said fifth circuit pattern, and said sixth circuit pattern.

4           26.     The method of claim 25, wherein said third top surface comprises a  
5 first conductor and said third bottom surface comprises a second conductor, and  
6 wherein step m further comprises the steps of:

7                 printing an etch resist mask over a portion of said first conductor to form a  
8 plurality of first exposed areas;

9                 printing an etch resist mask over a portion of said second conductor to form a  
10 plurality of second exposed areas, wherein each of said plurality of first exposed areas  
11 on said top surface is disposed above one of said plurality of second exposed areas on  
12 said bottom surface;

13                removing said first conductor from each of said first exposed areas to form a  
14 plurality of first void areas on said top surface;

15                removing said second conductor from each of said plurality of second exposed  
16 areas to form a plurality of second void areas on said bottom surface;

17                forming a plurality of vias by connecting one of said plurality of first void  
18 areas with one of said plurality of second void areas;

19                plating said plurality of vias to form said plurality of conductive pathways  
20 between said first top surface and said first bottom surface.

21           27.     The method of claim 26, wherein step n further comprises:

22                 printing a plating resist mask on said first top surface to define said fifth  
23 circuit pattern;

24                 plating said first top surface to increase the thickness of said first circuit  
25 pattern;

26                 removing said plating mask; and

27                 removing any exposed first conductor.

28           28.     The method of claim 27, wherein the printing step further comprise use  
29 of printing techniques selected from the group consisting of electro-photographic  
30 printing, ink jet printing, relief press printing using either direct or off-set mode, and  
31 lithographic press printing using either direct or off-set mode.

1           29.     The method of claim 28, wherein step o further comprises:  
2           printing a plating resist mask on said first bottom surface to define said sixth  
3 circuit pattern;  
4           plating said bottom surface to increase the thickness of said second circuit  
5 pattern;  
6           removing said plating mask; and  
7           removing any exposed second conductor.

8           30.     The method of claim 29, wherein the printing step further comprise use  
9 of printing techniques selected from the group consisting of electro-photographic  
10 printing, ink jet printing, relief press printing using either direct or off-set mode,  
11 lithographic press printing using either direct or off-set mode, and screen image  
12 transfer.

13           (31)    A method of forming a circuit board, comprising the steps in sequence  
14 of:

- 15           a.       supplying a non-conducting substrate having a top surface and a  
16 bottom surface each covered with a top and a bottom metallic layer, respectively;  
17           b.       forming a pattern mask on the top and the bottom metallic layers,  
18 leaving exposed metallic patterns;  
19           c.       building-up the exposed metallic patterns to increase the thickness  
20 thereof;  
21           d.       removing the pattern mask whereby to expose the metallic patterns;  
22 and  
23           e.       etching the metallic layer coated substrate from step d whereby to  
24 remove exposed metallic surfaces, while leaving intact at least a portion of the built-  
25 up metallic patterns.

26           32.     The method of claim 31, wherein said pattern mask is applied by  
27 printing.

28           33.     The method of claim 32, wherein said printing comprises electro-  
29 photographic printing, ink jet printing, release press printing using either direct or off-  
30 set mode, lithographic press printing using either direct or off-set mode, and screen  
31 image transfer.



1           34.     The method of claim 33, wherein said printing is effected employing a  
2 fusible ink.

3           35.     The method of claim 34, wherein said fusible ink comprises a  
4 polymeric binder ink containing colloidal metal.

5           36.     The method of claim 35, wherein the colloidal metal comprises  
6 colloidal silver or colloidal palladium.

7           37.     The method of claim 32, including the step of pre-heating the substrate  
8 prior to printing.

9           38.     The method of claim 37, where the board is preheated to a temperature  
10 in the range of 100°C-160°C.

11          39.     The method of claim 31, wherein said exposed metallic patterns are  
12 built-up by plating.

13          40.     The method of claim 12, and further comprising the step of removing  
14 the resulting multiplayer circuit board from the first substrate.

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